





NOTES: (UNLESS OTHERWISE SPECIFIED),

1. REQUIREMENTS MUST BE IN ACCORDANCE WITH SPECIFICATION 464.

2. MATERIAL: ALLOY 42 OR KOVAR IN ACCORDANCE WITH MIL-M-38510; .006 ± .0006 THICK, TYPE A OR B.

3. FINISH: ALUMINUM THICKNESS .0001 - .0006; (100 TO 600 MICROINCHES).

LEADS TO BE COVERED WITH ALUMINUM .020 MINIMUM FROM LEAD TIP. THERE MUST BE A .010 MINIMUM DIAMETER FLAT AREA WITHIN THE .020 MINIMUM COINED AREA.

ALL DIMENSIONS SYMMETRICAL ABOUT CENTER-LINE UNLESS OTHERWISE SHOWN.

MAXIMUM BURR ALLOWED	VERTICLE	HORIZONTAL
IN COINED AREA	.001	.002
ELSEWHERE	.002	.004

MATERIAL AND SUPPLY

7. GOLD THICKNESS IN DIE ATTACH AREA, 120 μ INCH MINIMUM.

8. TIE BAR DESIGN IS A VENDOR OPTION.

9. STORES CATALOG NUMBER:

NOMEN.	STK. No.	DESCRIPTION
CB	6596	KCIM-7583/KCIM OR EQUIVALENT
CR	6096	WITHOUT GOLD ON CAVITY KCIM GLASS OR EQUIVALENT

10. "CR" IS PACKAGE CODE FOR INTERNAL USE ONLY.