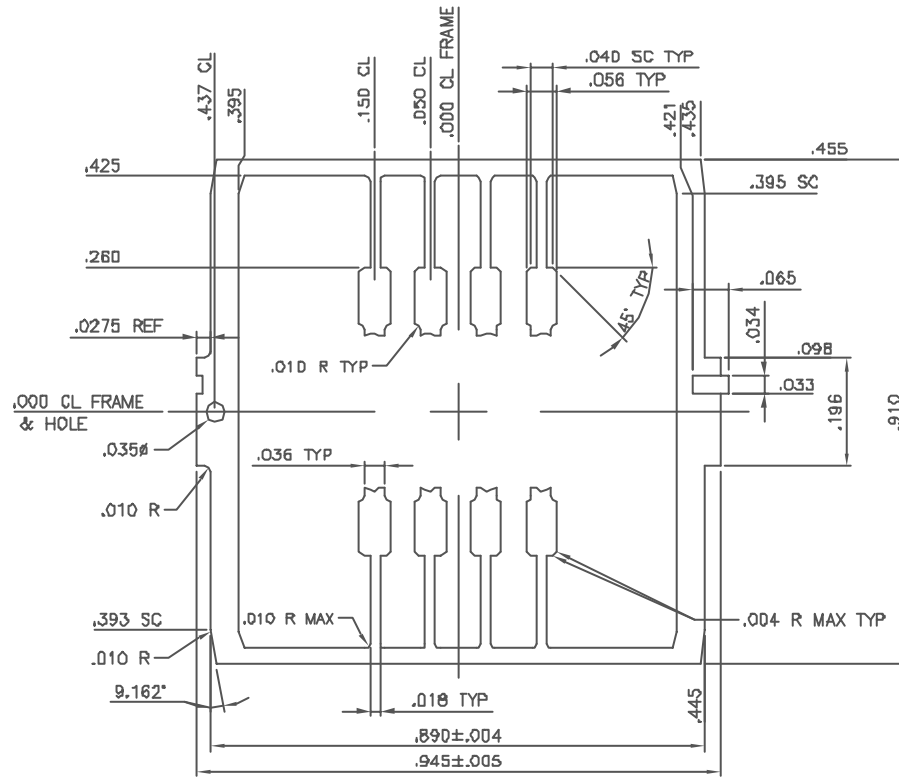
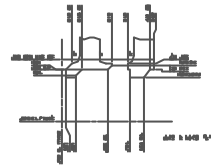


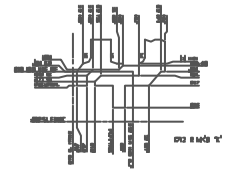
REFER TO OPTION TABLE ON SHEET 1
FOR TOP & BOTTOM FORM
DIMENSIONS FOR EACH OPTION



.160 CAVITY




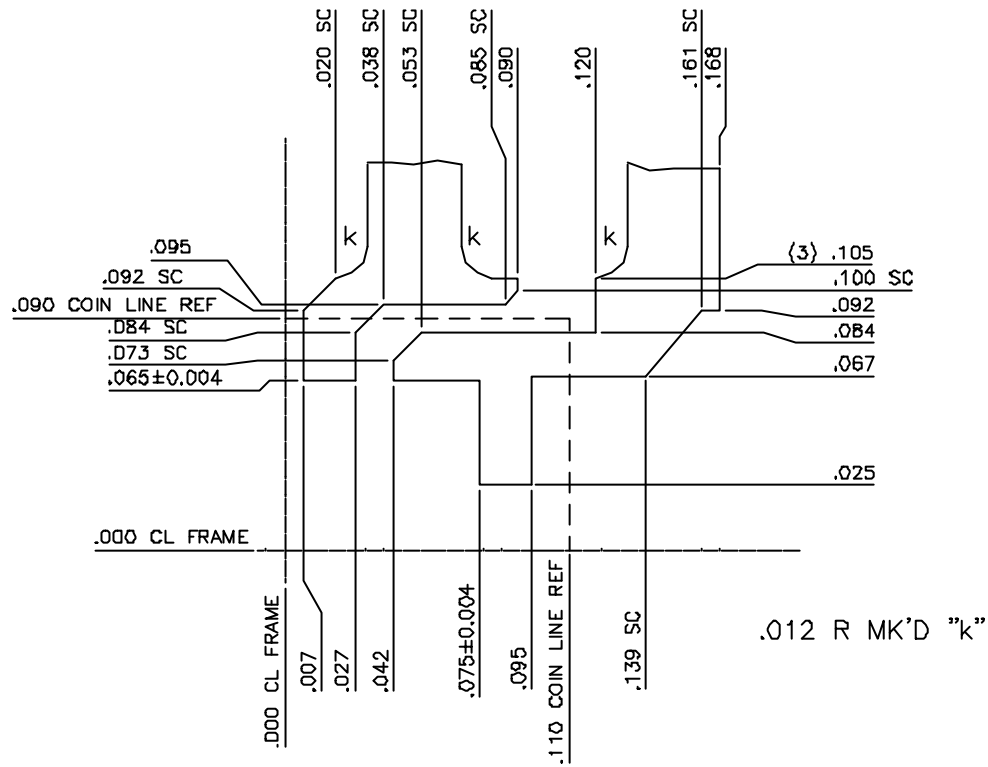
.130 X .150




NOTES: UNLESS OTHERWISE SPECIFIED					
1	UNSPECIFIED CRITERIA FOR RAW FRAMES. INSPECT PER SOP10-01				
2	ALL SPECIFIED CRITERIA APPLICABLE TO FINISH PRODUCT				
3	ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED				
4	DIMENSIONS ARE SYMMETRICAL ABOUT CENTERLINE EXCEPT AS SHOWN				
5	SHARP CORNER REQUIRED FOR ALL LEAD TIPS				
6	DIMENSIONS SHOWN PRIOR TO FORMING				
7	MATERIAL TYPE/THICKNESS ALLOY 42 / .010±.0003 UNCOINED				
8	RADIUS ON ALL CORNERS UNLESS OTHERWISE SPECIFIED	MAX	.005		
9	BURR	COIN AREA	VERTICAL	MAX	.001
			HORIZONTAL	MAX	.002
	OUTSIDE COIN	VERTICAL	MAX	.002	
		HORIZONTAL	MAX	.003	
10	METAL TO METAL SPACING	MIN	.006		
11	LEAD PLANARITY		+0.004/-0.003		
12	LEAD COPLANARITY	MAX	.004		
13	COIN DEPTH	MAX	.002		
	COIN LENGTH	MIN	.020		
14	ALUMINUM THICKNESS	200-500 MICRO INCHES			
15	LEAD POSITION AFTER FORMING		±.003		
16	FRAMES SUPPLIED IN SINGULATED UNITS				

OPT.#	CAVITY SIZE	CAVITY CONFIGURATION	TOP FORM ±.003	BOTTOM FORM ±.015	EXTERNAL CONFIGURATION
01	.160	A	.311	.365	A
02	.130 X .150	B	.311	.365	A

TOLERANCES		AUTOCAD FILE NAME: FADR-03017.dwg		 Dyna-Craft Industries, Inc. (A Member of the Hong Leong Group Malaysia) 4060 NORBATROL CT, MURRYSVILLE, PA 15668	
.xx	N/A	DRN BY:	DATE:	TITLE: 8 LEAD CERDIP	
.xxx	±.002	K. ASKEY	2-9-01	SIZE	DWG NO. FADR-03017
.xxxx	±.002	CK'D BY:	DATE:	B	REV C
∠	± 1°	T. CZEKAJ	2-12-01	CAVITY CONFIGURATION:	N/A SCALE: N/A SHEET: 1 OF 5
		CAVITY SIZE:	N/A		



TOLERANCES		AUTOCAD FILE NAME: FADR-03017.dwg		 Dyna-Craft Industries, Inc. (A Member of the Hong Leong Group Malaysia) 4060 NORBATROL CT, MURRYSVILLE, PA 15068	
.xx	N/A	DRN BY:	DATE:	TITLE: 8 LEAD CERDIP	
.xxx	±.002	K. ASKEY	2-9-01	SIZE	REV
.xxxx	±.002	T. CZEKAJ	2-12-01	B	C
∠	± 1°	CAVITY SIZE: .130 X .150		CAVITY CONFIGURATION: B	SCALE: 20X
				SHEET: 4 OF 5	

